

# PD663 EXPLOSION-PROOF LOOP-POWERED METER



- 4-20 mA input
- 3½+ Digits LCD, 0.6" High
- Easy Four-Button Programming
- Programmable Noise Filter
- Max/Min Display
- HART® Protocol Transparent
- Loop-Powered Backlight Option
- 1.7 V drop (4.7 V with Backlight)
- NEMA 4X Enclosure
- Operates from -40 to 75°C

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## Disclaimer

The information contained in this document is subject to change without notice. Precision Digital makes no representations or warranties with respect to the contents hereof; and specifically disclaims any implied warranties of merchantability or fitness for a particular purpose.



**CAUTION:** Read complete instructions prior to installation and operation of the meter.



**WARNING:** Risk of electric shock or personal injury.



## WARNINGS

- This product is not recommended for life support applications or applications where malfunctioning could result in personal injury or property loss. Anyone using this product for such applications does so at his/her own risk. Precision Digital Corporation shall not be held liable for damages resulting from such improper use.
- Failure to follow installation guidelines could result in death or serious injury. Make sure only qualified personnel perform the installation.
- Never remove the meter cover in explosive environments when the circuit is live.
- Cover must be fully engaged to meet flameproof/explosion-proof requirements.

**Limited Warranty**

Precision Digital Corporation warrants this product against defects in material or workmanship for the specified period under "Specifications" from the date of shipment from the factory. Precision Digital's liability under this limited warranty shall not exceed the purchase value, repair, or replacement of the defective unit.

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## INTRODUCTION

The ProtEX-Lite PD663 is a rugged, NEMA 4X loop-powered meter in an explosion-proof enclosure ideal for applications where a simple, inexpensive display is required in a hazardous area. The PD663 is scaled using four push buttons and can be done without applying an actual calibration signal.

Programming may also be done through the explosion-proof enclosure with optional magnetic reed switches and a magnet key. The PD663's display will read up to 2999; we call this 3½+ digits! The loop-powered backlighting option lets you see the display under any lighting condition and is powered completely from the 4-20 mA loop. This means there is no need for additional wiring and never any batteries to change.

The PD663 is housed in a rugged, explosion-proof, cast aluminum, NEMA 4X enclosure and is provided with two threaded conduit holes and integrated pipe or wall mounting holes.

## ORDERING INFORMATION

Model	Options Installed
PD663-0L0-00	None
PD663-0K0-00	Loop-Powered Backlight
PD663-0LA-00	Reed Switch
PD663-0KA-00	Loop-Powered Backlight and Reed Switch

## Accessories

Model	Description
PDA6845	2" Pipe Mounting Kit
PDA-MAG	Magnet Assembly for Reed Switches
PDA0003	½" M-NPT to ¼" F-NPT Adapter

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## SPECIFICATIONS

Except where noted all specifications apply to operation at +25°C.

### General

<b>DISPLAY</b>	0.6" (15.24 mm) LCD, 3½+ digits; -1999 to 2999
<b>DISPLAY UPDATE RATE</b>	2 Updates/Second
<b>OVERRANGE</b>	Display flashes <b>2999</b>
<b>UNDERRANGE</b>	Display flashes <b>- 1999</b>
<b>PROGRAMMING METHOD</b>	Four internal pushbuttons, optional magnetic reed switches.
<b>NOISE FILTER</b>	Programmable <b>H I, L O,</b> or <b>OFF</b>
<b>RECALIBRATION</b>	Recalibration is recommended at least every 12 months.
<b>MAX/MIN DISPLAY</b>	Max/Min readings reached by the process are stored until reset by the user or until power to the meter is turned off.
<b>NON-VOLATILE MEMORY</b>	All programmed settings are stored in non-volatile memory for a minimum of ten years if power is lost.
<b>NORMAL MODE REJECTION</b>	64 dB at 50/60 Hz
<b>ENVIRONMENTAL</b>	Operating temperature range: -40 to 75°C Storage temperature range: -40 to 75°C Relative humidity: 0 to 90% non-condensing
<b>CONNECTIONS</b>	Removable screw terminals accept 12 to 22 AWG wire
<b>ENCLOSURE</b>	Explosion-proof die cast aluminum with glass window, 0.30% max copper content, corrosion resistant epoxy coating, color: blue. NEMA 4X, 7, & 9, IP68.  Two ½" NPT threaded conduit openings. One ½" NPT nickel plated brass conduit plug with 10 mm hex key fitting installed.
<b>MOUNTING</b>	May be mounted directly to conduit. Two mounting holes for 1.5" pipe or wall mounting. See <i>Mounting Dimensions</i> on page 32.
<b>TIGHTENING TORQUE</b>	Screw terminal electrical connectors: 4.5 lb-in (0.5 Nm)
<b>OVERALL DIMENSIONS</b>	4.84" x 4.29" x 3.62" (123 mm x 109 mm x 92 mm) (W x H x D)
<b>WEIGHT</b>	2.45 lbs (40 oz, 1.13 kg)

<b>WARRANTY</b>	3 years parts and labor
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## Input


<b>ACCURACY</b>	±1 count	
<b>TEMPERATURE DRIFT</b>	50 PPM/°C from -40 to 75°C ambient	
<b>DECIMAL POINT</b>	User selectable decimal point	
<b>MINIMUM SPAN</b>	Input 1 & Input 2: 0.40 mA	
<b>CALIBRATION RANGE</b>	An <i>Error</i> message will appear if input 1 and input 2 signals are too close together.	
	<b>Input Range</b>	<b>Minimum Span Input 1 &amp; Input 2</b>
	4-20 mA	0.40 mA
<b>MAXIMUM VOLTAGE DROP</b>	<b>Without Backlight</b>	<b>With Backlight</b>
	1.7 VDC @ 20 mA	4.7 VDC @ 20 mA
<b>EQUIVALENT RESISTANCE</b>	85 Ω @ 20 mA	185 Ω @ 20 mA
<b>LOOP-POWERED BACKLIGHT OPTION</b>	Factory installed only. Powered directly from the 4-20 mA loop, no batteries required. Backlight can be enabled or disabled via alternative wiring of terminal block. The display brightness will increase as the input signal current increases.	
<b>INPUT OVERLOAD</b>	Over current protection to 2 A max.	



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## Product Ratings and Approvals

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<b>FM</b>	Class I, Division 1, Groups B, C, D Class II, Division 1, Groups E, F, G Class III, Division 1; T6 Class I, Zone 1, AEx d IIC T6 Gb Zone 21, AEx tb IIIC T85°C Ta = -40°C to +75°C Enclosure: Type 4X & IP66 Certificate number: 3040391
<b>ATEX</b>	 II 2 G D Ex d IIC T6 Gb Ex tb IIIC T85°C Db IP68 Ta = -40°C to +75°C ATEX Certificate: Sira 10ATEX1116X
<b>CSA</b>	Class I, Division 1, Groups B, C, D Class II, Division 1, Groups E, F, G Class III, Division 1; T6 Class I, Zone 1, Ex d IIC T6 Ta = -40°C to +75°C Enclosure: Type 4X & IP66 Certificate number: 11 2325749
<b>IECEX</b>	IECEX SIR 10.0056X Ex d IIC T6 Gb Ex tb IIIC T85°C Db IP68 Ta = -40°C to +75°C

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### **Special Conditions for Safe Use:**

Use suitably certified and dimensioned cable entry device and/or plug. The equipment shall be installed such that the supply cable is protected from mechanical damage. The cable shall not be subjected to tension or torque. If the cable is to be terminated within an explosive atmosphere, then appropriate protection of the free end of the cable shall be provided.

### **Year of Construction**

This information is contained within the serial number with the first four digits representing the year and month in the YYMM format.

**For European Community:** The PD663 must be installed in accordance with the ATEX directive 94/9/EC and the product certificate Sira 10ATEX116X.

## Electromagnetic Compatibility

<b>EMISSIONS</b>	EN 61326:2006 Safety requirements for measurement, control, and laboratory use – Industrial Group 1 Class A ISM emissions requirements
Radiated Emissions	Class A
<b>IMMUNITY</b>	EN 61326:2006 Safety requirements for measurement, control, and laboratory use
ESD	±4 kV contact, ±8 kV air
RFI – Amplitude Modulated	80-1000 MHz @ 10 V/m, 1.4-2.0 GHz @ 3 V/m, 2.0-2.7 GHz @ 1 V/m, 80% AM (1 kHz)
EFT	±2 kV DC mains, ±1 kV other
Telco Surge	±1 kV
CRFI	3 V, 0.15-80 MHz, 1 kHz 80% AM

## SAFETY INFORMATION



### WARNINGS

- Read complete instructions prior to installation and operation of the meter.
- Installation and service should be performed only by trained service personnel. Service requiring replacement of internal components must be performed at the factory.
- Disconnect from supply before opening enclosure. Keep cover tight while circuits are alive. Conduit seals must be installed within 18" (450mm) of the enclosure.
- Verify that the operating atmosphere of the meter is consistent with the appropriate hazardous locations certifications.
- If the meter is installed in a high voltage environment and a fault or installation error occurs, high voltage may be present on any lead

## INSTALLATION

**For Installation in USA:** The PD663 must be installed in accordance with the National Electrical Code (NEC) NFPA 70.

**For Installation in Canada:** Install in accordance with applicable local and national regulations (e.g. NEC). The PD663 must be installed in accordance with the Canadian Electrical Code CSA 22.1. All input circuits must be derived from a CSA approved Class 2 source.

**For European Community:** The PD663 must be installed in accordance with the ATEX directive 94/9/EC and the product certificate Sira 10ATEX116X.

All pushbuttons and wiring connectors are accessed by opening the enclosure. To access electrical connectors, remove the 2 captive screws and remove the meter assembly. Pushbuttons may also be accessed using the magnet assembly if reed switches are installed.



**WARNING:** Disconnect from supply before opening enclosure. Keep cover tight while circuits are alive. Conduit seals must be installed within 18" (450 mm) of the enclosure.

## Unpacking

Remove the meter from box. Inspect the packaging and contents for damage. Report damages, if any, to the carrier.

If any part is missing or the meter malfunctions, please contact your supplier or the factory for assistance.

## Pre-Installed Conduit Plug

The PD663 is supplied with one pre-installed optional conduit plug for installations that do not require the use of both conduit entries. The conduit plug includes an internal hexagonal socket recess for removal. The pre-installed plug and installation are included in all hazardous area approvals of the PD663.



**WARNING:** Installations of the supplied conduit plug require the application of non-setting (solvent free) thread sealant. If the pre-installed conduit plug is removed or replaced all relevant hazardous area guidelines must be followed for its installation or replacement conduit.

## Mounting

The PD663 has two mounting holes that may be used for a 1.5" pipe mounting or wall mounting. Alternatively, the unit may be supported by the conduit using the conduit holes provided.

It can also be pipe mounted by using the PDA6845 pipe mount kit for 2" pipe.

Refer to *Mounting Dimensions*, page 32 for details on wall or panel space requirements



**WARNING:** Do not attempt to loosen or remove flange bolts while the meter is in service.

## Cover Jam Screw

The cover jam screw should be properly installed once the meter has been wired and tested in a safe environment. The cover jam screw is intended to prevent the removal of the meter cover in a flameproof environment without the use of tools. Using a M2 hex wrench, turn the screw clockwise until the screw contacts the meter. Turn the screw an additional 1/4 to 1/2 turn to secure the cover. Caution: Excess torque may damage the threads and/or wrench.

## Connections



### WARNINGS

- Static electricity can damage sensitive components.
- Observe safe handling precautions for static-sensitive components.
- Use proper grounding procedures/codes.
- If the meter is installed in a high voltage environment and a fault or installation error occurs, high voltage may be present on any lead or terminal.

To access the connectors, remove the enclosure cover and unscrew the two captive stainless steel screws. Remove the meter assembly from the enclosure. Signal connections are made to a three-terminal removable connector on the back of the meter assembly. Grounding connections are made to the two ground screws provided on the base – one internal and one external.

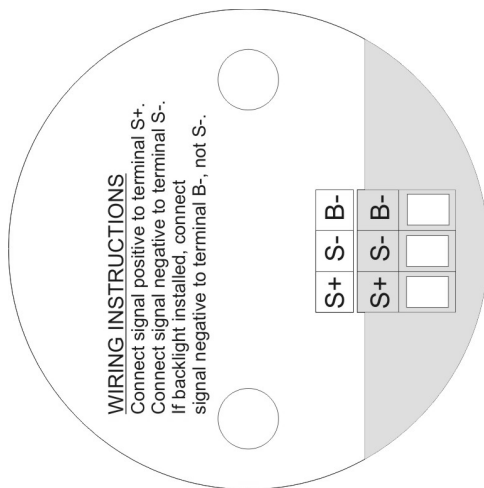
**Connections (continued)**

<b>S+</b>	4-20 mA signal input positive terminal connection
<b>S-</b>	4-20 mA signal return/negative terminal connection
<b>X</b>	Not connected (no backlight option)
<b>B-</b>	4-20 mA signal return/negative terminal when using the installed loop powered backlight option

See Figure 1 for terminal positions on the rear of the meter assembly.

**WARNING**

Observe all safety regulations. Electrical wiring should be performed in accordance with all agency requirements and applicable national, state, and local codes to prevent damage to the meter and ensure personnel safety.



**Figure 1. PD663 Meter Assembly, Rear View**

## 4-20 mA Input Connections & Wiring Diagrams

Signal input connections are made to a three-terminal connector labeled S+|S-|X for models without a backlight and S+|S-|B- for models with a backlight. The enclosure also provides one internal and one external earth grounding screw. The 4-20 mA input with no backlight has a maximum voltage drop of 1.7 V and is wired as shown in Figure 2. The loop-powered backlight configuration requires a total maximum voltage drop of 4.7 V. The backlight is recommended for dim lighting conditions and is enabled when wired as shown in Figure 3. The enclosure also provides one internal and one external earth grounding screw.

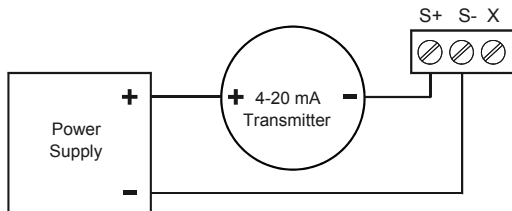


Figure 2. PD663 Input Connections without Backlight

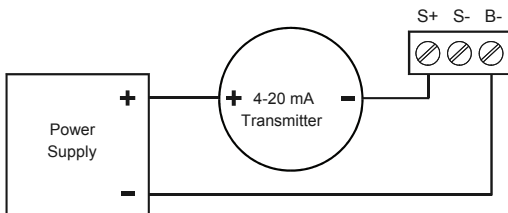


Figure 3. PD663 Input Connections with Backlight

## SETUP AND PROGRAMMING

There is **no need to recalibrate** the meter for milliamps when first received from the factory.

The meter is **factory calibrated** for milliamps prior to shipment. The calibration equipment is certified to NIST standards.

### Overview

There are no jumpers involved in the setup process of the meter.

Setup and programming is done through the front panel buttons.





After all connections have been completed and verified, apply power to the loop.

For  
Quick User Interface Reference  
go to page 34



## Buttons and Display



Button/ Symbol	Description
 MENU	Menu button to enter programming mode. Press and hold for 5 seconds to access the <i>Advanced</i> features of the meter.
 ENTER	Enter button to access a menu or accept a setting.
 RESET	Right arrow to scroll through the menus or move to the next digit or decimal position during programming. Resets the Max or Min display value when pressed while showing Max or Min value.
 MAX	Up arrow to scroll through the menus, decimal point, or to increment the value of a digit. Displays the Max then Min display values when pressed during normal run mode.

## Main Menu Display Functions & Messages

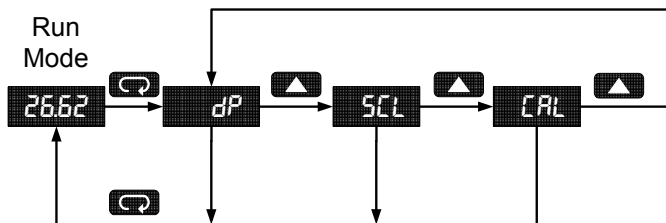
The meter displays various functions and messages during setup, programming, and operation. The following table shows the main menu functions and messages in the order they appear in the menu.

Display	Parameter	Action/Setting
$d^P$	<i>Decimal point</i>	Set decimal point
$5\text{CL}$	<i>Scale</i>	Enter the <i>Scale</i> menu
$i_1$	<i>Scale Input 1</i>	Input signal 1 value (mA)
$d_1$	<i>Scale Display 1</i>	Scaled value for input 1
$i_2$	<i>Scale Input 2</i>	Input signal 2 value (mA)
$d_2$	<i>Scale Display 2</i>	Scaled value for input 2
$\text{CAL}$	<i>Calibrate</i>	Enter the <i>Calibrate</i> menu
$i_1$	<i>Calibrate Input 1</i>	Read input signal 1
$d_1$	<i>Calibrate Display 1</i>	Enter value for input 1
$i_2$	<i>Calibrate Input 2</i>	Read input signal 2
$d_2$	<i>Calibrate Display 2</i>	Enter value for input 2

## Main Menu

The main menu consists of the most commonly used functions: *Decimal Point Location*, *Scale*, and *Calibration*.

Press **Menu** button to enter Programming Mode then press the **Up Arrow** button to scroll main menu.



Press **Menu**, at any time, to exit and return to Run Mode. Changes made to settings prior to pressing **Enter** are not saved.

Changes to the settings are saved to memory only after pressing **Enter**.

The display moves to the next menu every time a setting is accepted by pressing **Enter**.

## Setting Numeric Values

The numeric values are set using the **Right** and **Up** arrow buttons. Press **Right** arrow to select next digit and **Up** arrow to increment digit. The two left-most digits on the display are set as a single digit, able to display -19 to 29.

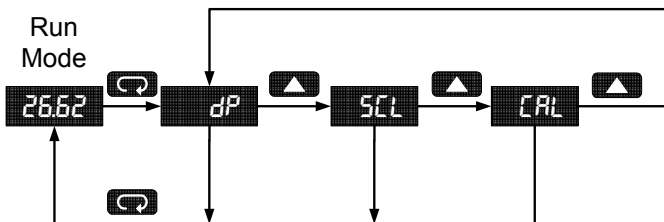
The digit being changed blinks.

Press the **Enter** button, at any time, to accept a setting or **Menu** button to exit without saving changes.

The decimal point is set using the **Right** or **Up** arrow button in the *Setup-decimal point* menu.

## Setting Up the Meter

Press the **Enter** button to access any menu or press **Up** arrow button to scroll through choices. Press the **Menu** button to exit at any time.



## Programming the Meter

It is **very important** to read the following information, before proceeding to program the meter:

There is **no need to recalibrate** the meter for milliamps when first received from the factory.

The meter is **factory calibrated** for milliamps prior to shipment. The calibration equipment is certified to NIST standards.

Use the *Scale* (SCL) menu to enter scale parameters without applying a live signal.

Alternatively, use the *Calibrate* (CAL) menu to apply a signal from a calibrator or a 4-20 mA transmitter to calibrate the meter.

Inputs may be calibrated or scaled to any display within the range of the meter.

Additional parameters, not needed for most applications, are viewed and programmed with the *Advanced features* menu, see *Advanced Features Menu*, page 24.

## Minimum Input Span

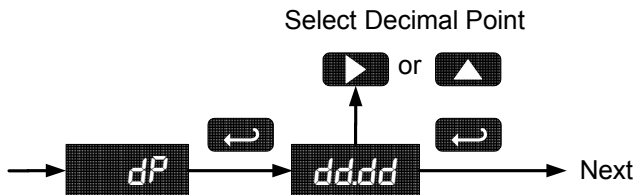
The minimum input span is the minimum difference between input 1 and input 2 signals required to complete the calibration or scaling of the meter. The minimum span is 0.40 mA.

If the minimum span is not maintained, the meter reverts to input 2, allowing the appropriate input signals to be applied.

### Setting the Decimal Point (dP)

Decimal point may be set with up to three decimal places or with no decimal point at all.

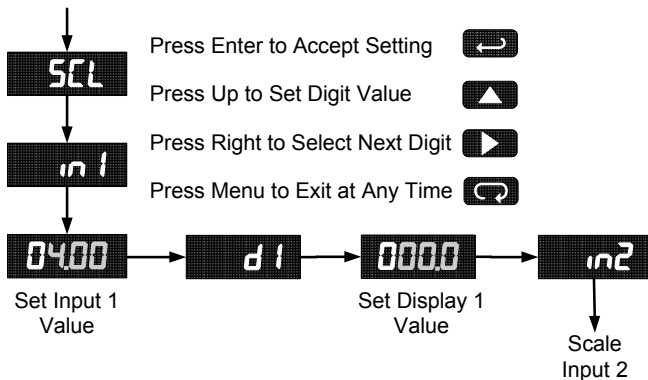
Pressing the **Right** or **Up** arrow moves the decimal point one place to the right until no decimal point is displayed, then it moves to the left most position.



### Scaling the Meter (SCL)

The 4-20 mA input can be scaled to display the process in engineering units.

A signal source is not needed to scale the meter; simply program the inputs and corresponding display values.



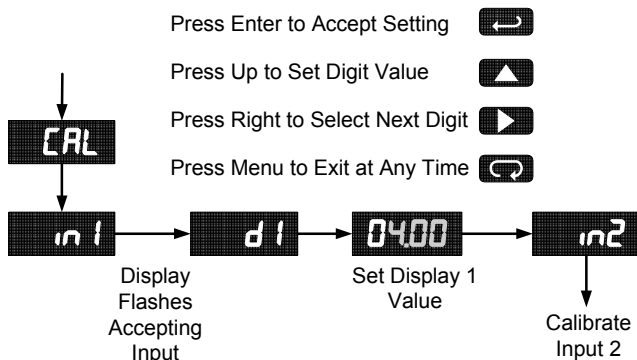
For instructions on how to program numeric values see *Setting Numeric Values*, page 19.

## Calibrating the Meter (CAL)

To scale the meter without a signal source refer to Scaling the Meter (SCL), page 21.

The meter can be calibrated to display the process in engineering units by applying the appropriate input signal and following the calibration procedure.

The use of a calibrated signal source is strongly recommended.



Press the **Up** arrow button to scroll to the *Calibration* menu (CAL) and press **Enter**.

The meter displays **in 1**. Apply a known signal and press **Enter**. The display will flash while accepting the signal.

After the signal is accepted, the meter displays **d 1**. Press **Enter**. Enter a corresponding display value for the signal input, and press **Enter** to accept.

The meter displays **in 2**. Apply a known signal and press **Enter**. The display will flash while accepting the signal.

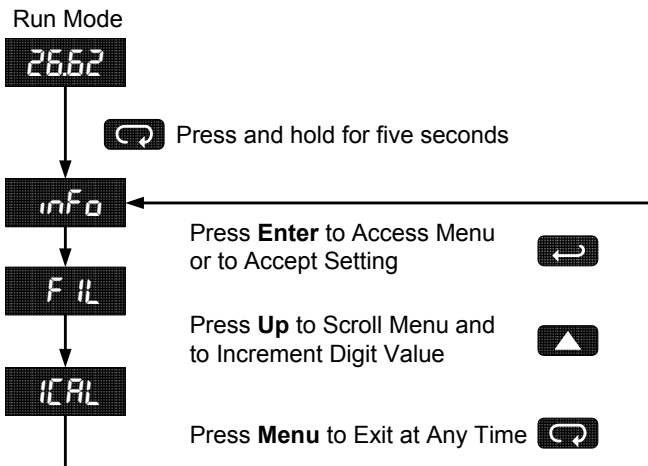
After the signal is accepted, the meter displays **d 2**. Press **Enter**. Enter a corresponding display value for the signal input and press **Enter** to accept.

## Re-calibrating the Internal Calibration Reference (iCAL)

The *Internal Calibration* (iCAL) menu, located in the *Advanced* features menu, is used to recalibrate the internal calibration reference. Recalibration is recommended at least every twelve months. Refer to Internal Calibration (iCAL), page 26 for instructions.

## Advanced Features Menu

To simplify the setup process, functions not needed for most applications are located in the *Advanced* features menu. Press and hold the **Menu** button for five seconds to access the *Advanced* features menu



## Advanced Features Menu & Display Messages

The following table shows the *Advanced* features menu functions and messages in the order they appear in the menu.

Display	Parameter	Action/Setting
INFD	<i>Information</i>	Enter the <i>Information</i> menu
SFE	<i>Software Information</i>	Software release number
UER	<i>Version</i>	Meter firmware version
°C	<i>Calibration Temp (°C)</i>	Temperature at time of I-calibration (°C)
°F	<i>Calibration Temp (°F)</i>	Temperature at time of I-calibration (°F)
F IL	<i>Filter</i>	Set filter function level
iLR	<i>I-Calibration</i>	Internal master factory calibration
rSE	<i>Reset Defaults</i>	Restore factory default parameter settings

For instructions on how to program numeric values see *Setting Numeric Values*, page 19.



## Information Menu (info)

The *Information* menu is located in the *Advanced* features menu, to access *Information* menu see *Advanced Features Menu*, page 23.

It shows software identification number, version number, and calibration temperatures. To determine the software version of a meter:

Go to the *Information* menu ( *INF* ) and press **Enter** button.

The meter will automatically scroll through the software release number and software version. The meter temperatures at the time of last internal calibration in °C and °F are displayed for calibration troubleshooting. Pressing the **Enter**, **Right**, or **Up** buttons will progress the information display.

Following the information display, the meter will exit the *Advanced* features menu and return to run mode.

## Input Signal Filter (F IL)

The noise filter is available for unusually noisy signals that cause an unstable process variable display. The noise filter averages the input signal over a certain period. The filter level can be set to low (L), high (H), or off (OFF). The higher the filter setting, the longer the averaging time and so the longer the display may take to find its final value.

The filter contains a noise filter bypass feature so that while small variations in the signal will be filtered out, large, abrupt changes to the input signal are displayed immediately.

## Internal Calibration ( *iCAL* )

There is **no need to recalibrate** the meter for milliamps when first received from the factory.

The meter is **factory calibrated** for milliamps prior to shipment. The calibration equipment is certified to NIST standards.

The internal calibration allows the user to scale the meter without applying a signal. The use of a calibrated signal source is necessary to perform the internal calibration of the meter. Check calibration of the meter at least every 12 months.

### Notes:

The signal source must have a full-scale accuracy of 0.01% or better between 4 and 20 mA in order to maintain the specified accuracy of the meter.

Allow the meter to warm up for at least 15 minutes before performing the internal calibration procedure.

The *Internal calibration* menu is part of the *Advanced* features menu.

Press and hold the **Menu** button for 5 seconds to enter the *Advanced* features menu. Press the **Up** arrow button to scroll to the *Internal Calibration* menu ( *iCAL* ) and press **Enter**.

The meter displays 4.00 mA. Apply a 4.00 mA signal and press **Enter**. The display flashes for a moment while the meter is accepting the signal.





After the signal is accepted, the meter displays 20.00 mA. Apply a 20.00 mA signal and press **Enter**. The display flashes for a moment while the meter is accepting the signal.

### Error Message (Err)

An error message indicates that the calibration process was not successful. After the error message is displayed, the meter will revert to input 2 calibration settings. The error message might be caused by inadvertently leaving the signal at the previous level or not maintaining a 0.40 mA minimum span. Press the Menu button to cancel the current calibration process if necessary.

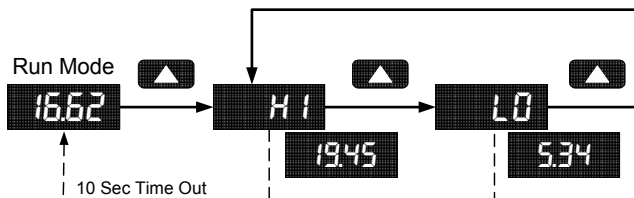
## OPERATION





### Front Panel Buttons Operation

Button Symbol	Description
 MENU	Press to enter or exit Programming Mode or exit Max/Min readings.
 ENTER	Press to indefinitely display Max or Min until Menu button is pressed.
 RESET	Press to reset Max or Min reading.
 MAX	Press to display Max/Min readings alternately.

## Maximum & Minimum Readings (H I & L O)

The maximum and minimum (peak & valley) readings reached by the process are stored in the meter since the last reset or power-up. The meter flashes *H I* or *L O* to differentiate between run mode and max/min display.



- Press **Up** to Display and to Toggle Between Max & Min 
- Press **Enter** to Hold Max/Min 
- Press **Right** to Reset Max/Min 
- Press **Menu** to Exit Max/Min 

Press **Up** arrow button to display maximum reading since the last reset/power-up.

Press **Up** arrow again to display the minimum reading since the last reset/power-up.

Press **Enter** to continue to display the Max or Min display reading by disabling the Max/Min timeout. The meter will continue to track new Max/Min readings. Press **MENU** to exit the Max/Min reading.

If **Enter** is not pressed, the Max/Min display reading will continue to flash and time out after ten seconds. The meter will return to display the actual reading.

Press **Right** arrow button while in Max/Min Mode to reset both Max and Min. Max/Min display readings are reset to the current reading.

## Reset Meter to Factory Defaults

When the parameters have been changed in a way that is difficult to determine what's happening, it might be better to start the setup process from the factory defaults.

Instructions to load factory defaults:

Enter the *Advanced* features menu. See Advanced Features Menu, page 23.

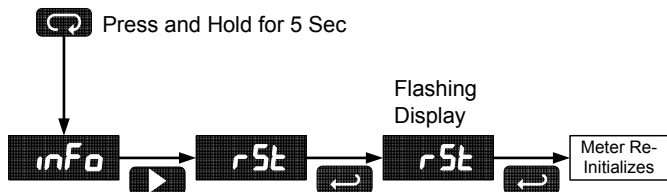
Press **Right** arrow button when `inF0` is shown.

Press **Enter** button when `r5t` is shown.

Press **Enter** again when display flashes `r5t`.

Note: If **Enter** is not pressed a second time within three seconds, `r5t` will stop flashing and the last **Enter** press cancelled.

The meter goes through an initialization sequence (same as on power-up), and loads the factory default settings.



## Factory Defaults & User Settings

The following table shows the factory setting for most of the programmable parameters on the meter. Next to the factory setting, the user may record the new setting for the particular application.

Model: \_\_\_\_\_ S/N: \_\_\_\_\_ Date: \_\_\_\_\_

<b>Parameter</b>	<b>Display</b>	<b>Default Setting</b>	<b>User Setting</b>
<i>Decimal point</i>	<i>ddd</i>	2 places	
<i>Scale</i>	<i>5LL</i>		
<i>Input 1</i>	<i>in 1</i>	4.00 mA	
<i>Display 1</i>	<i>d 1</i>	4.00	
<i>Input 2</i>	<i>in 2</i>	20.00 mA	
<i>Display 2</i>	<i>d 2</i>	20.00	
<b>Advanced Features</b>			
<i>Filter</i>	<i>F IL</i>	Off	

## TROUBLESHOOTING

The rugged design and the user-friendly interface of the meter should make it unusual for the installer or operator to refer to this section of the manual. If the meter is not working as expected, refer to the recommendations below.

### Troubleshooting Tips

Symptom	Check/Action
No display or faint display	Check input signal connections. Perform hard reset by shorting S+ and S-terminals.
Rate display unsteady	Increase filter setting in <i>Advanced</i> menu.
Meter displays error message during calibration ( <i>Err</i> )	Check signal connections. Verify minimum input span requirements
Meter flashes 2999 or -1999	Check input signal within scaled range of 2999 and -1999.
Display stuck flashing a number and <i>H I</i> or <i>L O</i>	Press <b>Menu</b> to exit Max/Min display readings.
Display response is too slow	Check filter setting to see if it can be lowered to <i>L O</i> or <i>OFF</i> .
If the display locks up or the meter does not respond at all	Perform hard reset by shorting S+ and S-terminals.
Backlight does not appear.	Verify backlight is installed. Check signal connections are as shown in Figure 3 on page 15.
Other symptoms not described above	Call Technical Support for assistance.

## MOUNTING DIMENSIONS

All units: inches [mm]

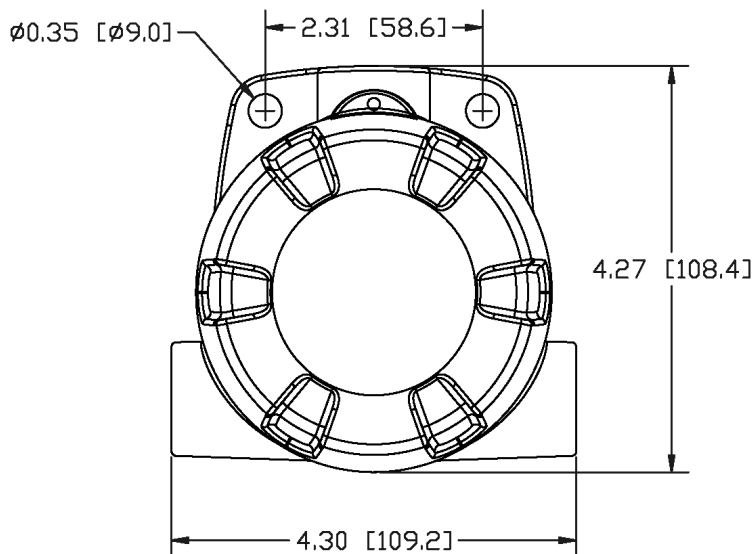
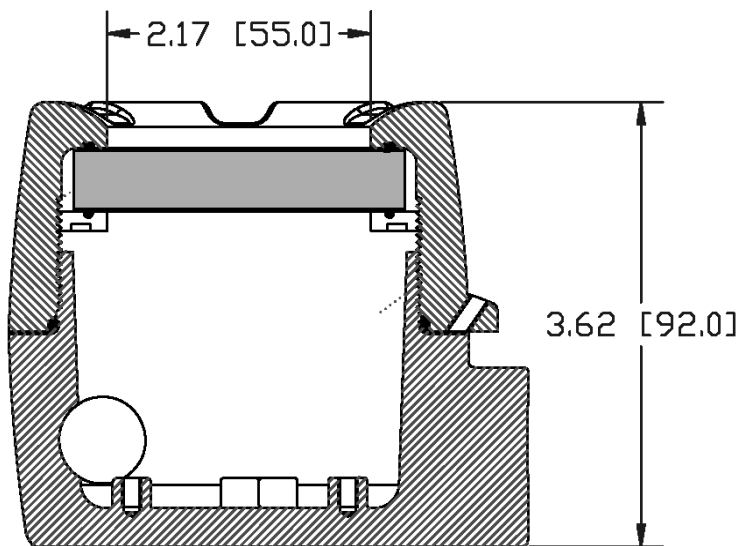


Figure 4. Enclosure Dimensions – Front View





**Figure 5. Enclosure Dimensions – Side Cross Section View**

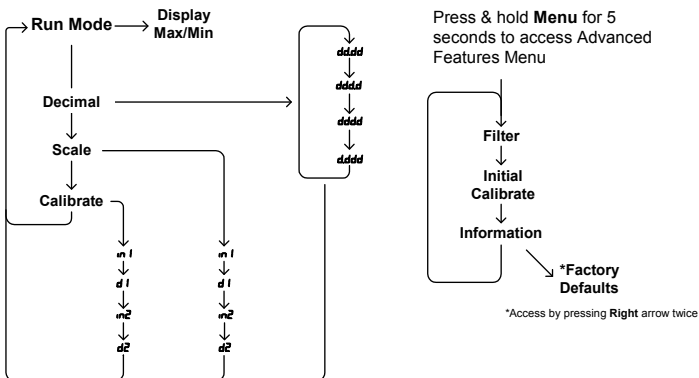
**Note:** The supplied conduit plug may extend up to 0.6 in [15 mm] from the conduit opening when installed.

## QUICK USER INTERFACE REFERENCE

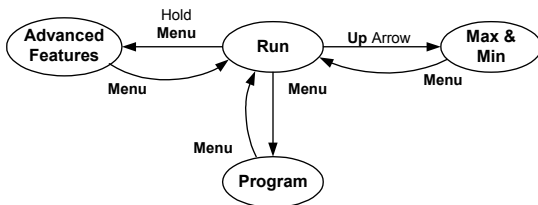
<u>Pushbutton</u>	<u>Function</u>
<b>Menu</b>	Go to Programming Mode, leave Programming Mode, and Max/Min Mode. Hold for 5 seconds to access <i>Advanced Features</i> .
<b>Right Arrow</b>	Move to next digit or decimal point position. Reset Min/Max.
<b>Up Arrow</b>	Move to next selection or increment digit. Go to Max/Min Mode.
<b>Enter</b>	Accept selection/value and move to next selection.

### Max/Min Mode

While in Run Mode, pressing **Up Arrow** will initiate Max/Min Mode. **Up Arrow** toggles between Max & Min displays, and **Right Arrow** resets the Max/Min to the current value. Press **Menu** or wait 10 seconds to return to Run Mode. Pressing **Enter** will disable the 10 second timeout and continuously flash Max or Min.



### Operational Modes





## EC DECLARATION OF CONFORMITY

Issued in accordance with ATEX Directive 94/9/EC

Manufacturer: Precision Digital Corporation  
89 October Hill Rd Ste 5  
Holliston, MA 01746 USA

Device: PD663 Series Process Meter


Notified Body: Sira Certification Service, notified body no. 0518  
Rake Lane, Ecclestone, Chester, CH4 9JN, England

EC Type Examination Certificate: Sira 10ATEX1116X  
Quality Assurance Notification No.: SIRA 10 ATEX M462

Compliance with Standards:

EN 60079-0:2009  
EN 60079-1:2007  
EN 60079-31:2008  
EN 61326:2006

Product Markings:

 II 2 G D  
Ex d IIC T6 Gb  
Ex tb IIIC T85°C Db IP68  
Tamb -40°C to +75°C

IEC 61010-1:2001 & EN 61010-1:2001, including Group and National Differences as they apply for AU, CA, US and KR

Community Directives:

94/9/EC ATEX Directive  
2004/108/EC EMC Directive

A handwritten signature in cursive script that reads "Jeffrey Peters".

Name: Jeffrey Peters  
Company: Precision Digital Corporation  
Title: President  
Date: 1/1/2011

## How to Contact Precision Digital

- For Technical Support please  
Call: (800) 610-5239 or (508) 655-7300  
Fax: (508) 655-8990  
Email: [support@predig.com](mailto:support@predig.com)
- For Sales Support or to place an order please contact your local distributor or  
Call: (800) 343-1001 or (508) 655-7300  
Fax: (508) 655-8990  
Email: [sales@predig.com](mailto:sales@predig.com)
- For the latest version of this manual please visit **[www.predig.com](http://www.predig.com)**



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